Color Sheet-fed Digital Press

RICOH Pro C7500





Do more with a 5th Color digital press that delivers true production level performance.

Unlock a full spectrum of opportunity.

Powerfully robust. Creatively engineered. The RICOH Pro C7500 5th Color Station Digital Press comes to market with enhanced performance, upgraded media handling and built-in automation — all so you can take on more work and meet the growing desire for creative communication that engages audiences and drives actions.

Tackle premium jobs with cost certainty. Streamline workflows. And turn information into inspiration. Do it all with our newest digital press.

5th Color toners include gold, silver, neon pink, neon yellow, clear, white, and invisible red

Product highlights

- 5th Color capabilities*
- Print speeds up to 95 ppm**
- Maximum paper capacity of 16,200 sheets
- Media support from 40 to 470 gsm
- Oversized options up to 49.6" long
- Auto duplexing up to 13" × 38"
- Professional inline finishing
- 21-inch Smart Operation Panel
- Auto color calibration
- Precise registration
- 2400×4800 dpi resolution



 $^{*\ 5^{}th}\ Color\ activation\ plans\ vary\ by\ sales\ channels.\ Please\ consult\ your\ Ricoh\ sales\ representative\ regarding\ activation\ method.$

^{**} Standard speed is 85 pages per minute; with the optional Productivity Upgrade Kit, speed increases to 95 pages per minute.

Premium outcomes. Infinite possibilities.

Differentiate yourself with the power of Ricoh's 5th Color Station. Achieve vivid colors comparable to offset, from brighter oranges to deeper purples and luscious greens. Elevate applications with premium gold and silver. Use neon pink or neon yellow for high-impact messaging. Open the door to a new set of customers with invisible red for affordable security on certificates and tickets. Apply white as a base layer to deliver incredible graphics on colored and transparent media. Add clear to photos and logos for a slick look and explore unique patterns for luxury effects.









CMYK only

5th Color Neon Pink toner blended with CMYK

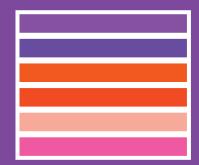


Blend in to **stand out**

Print structure overview



6 unique colors created



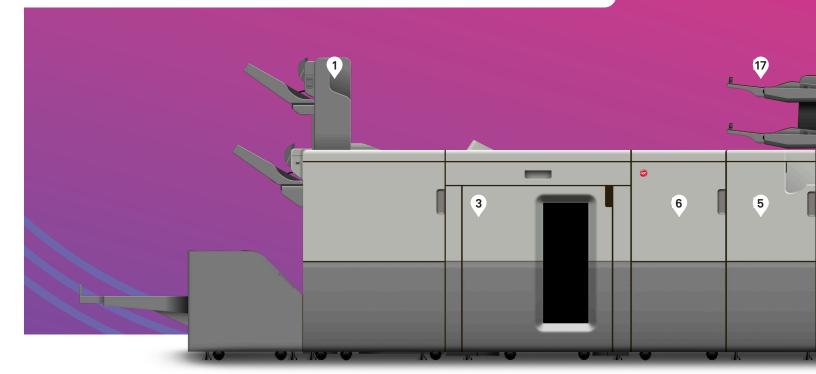
Blend guide

C55	100
C70 M10	100
Y100	100
M30 Y100	100
Y32	50
	100



More media. More color. More possibilities.

Choose either the new Fiery® N-50A or N-70A Color Controller Digital Front End based on Fiery and Ricoh technology to get more jobs done in a day. Process larger and more complex files faster than ever.



- **3,500-Sheet Booklet & Staple Finisher (SR5120)*** Saddle-stitch booklets up to 30 sheets and staple up to 100 sheets quickly at sizes up to 13" × 19.2".
- Plockmatic Booklet Maker PBM5035/5035s*°
 Create booklets up to 50 sheets of paper inline or offline with three-sided trimming and square fold. Supports up to 350 gsm coated or uncoated paper stocks.
- High-Capacity Stacker (SK5040)*

 A 5,000 sheet stacker with a rollaway cart quickly moves large output volumes to offline binding, or packing and shipping.
- Perfect Binder (GB5010)*°
 Glue and bind up to 200 sheets with three-edge trimming, including covers up to 300 gsm.
- Six-Position Multi-Folding Unit (FD5030)*

 Execute up to six types of folds to give your customers a wider range of finished documents.

- GBC StreamPunch™ Plus & StreamWire*

 Achieve professional quality with inline punching for media up to 300 gsm. Automate inline binding systems for twin-loop wire-bound booklets.
- Full-Color Touch Screen Control Panel
 Transition between jobs effortlessly via
 fingertip control and animated guides from
 the post-mounted 21-inch Smart Operation Panel.
- Status Light Pole

 Know the moment maintenance is required, even if you're away from the device.
- VCSEL & Active Toner Density Control^o
 Create output with brilliant colors and smooth gradations for sharper text and more precise reproductions.
- Oversize & Heavy Media Support^o
 Handle more types of media, including up to 13" × 19" standard paper sizes, a 38" oversize option, and heavy media up to 173 lb. cover (470 gsm), and keep more jobs in-house.

^{*}Optional

[°]Not shown



Media Identification Unit°

Eliminate guesswork during print production prep work and easily associate media with the closest available match in your media library.

- Paper Trays (Standard)
 - With a total paper capacity of 4,400 sheets, you can print with fewer reloads. Increase capacity to 16,200 sheets with optional paper sources.
- Active Tray Indicators

 Find out which tray is currently being fed into the printer so you can refill other paper sources without interrupting the run.
- Vacuum Feed Large Capacity Input Tray Type S14*
 Ensure paper feeds run continuously with a
 three-belt air-blasting tool that handles coated
 papers up to 173 lb. cover (470 gsm).
- Bridge Unit (BU5010)*°
 Extend print runs and minimize interruptions by bridging three 4,400 sheet trays.

Vacuum Feed LCIT (RT5150)*

4,400-sheet Vacuum Feed LCIT can handle paper sizes up to $13" \times 19.2"$ and paper weights up to 173 lb. cover (470 gsm).

- Cover Interposer Tray (CI5040)*
 Feed pre-printed sheets for fast production of
 - front and back covers.
 - Plockmatic High Capacity Interposer*°
 Use for automatically inserting pre-printed offset prints, front covers, back covers or tabs into your finishing workflow.
- Multi Bypass Tray (BY5020)*°
 Feed up to 500 sheets of specialty stocks, including sizes up to 49.6" and expand what you can offer customers.

Expand your offerings to stay current and relevant to client needs

Engineered for easy operation.

Offer the premium products your customers demand — on time and on budget. The RICOH Pro C7500 is a high-performance digital press designed to power productivity. An intuitive 21-inch Smart Operation Panel provides a wider field of vision and the ability to remotely monitor the system from a smartphone or tablet. Specialty toners can be swapped in under 15 minutes, minimizing downtime. Built-in automation, such as color calibration, front-to-back registration and auto duplexing up to 13" × 38" keeps work flowing smoothly for operators of all skill levels.

Sophistication meets simplicity.

Informed by real-world needs, the RICOH Pro C7500 is packed with innovation that removes complexities. Powerful controllers manage mixed media jobs with ease and make it possible to create highly-targeted mailers, catalogs, welcome kits and more with printing that aligns variable data with variable imagery. Add automated workflow solutions to eliminate manual steps and choose from an array of industry-leading finishing options to fold, cut, crease and bind jobs, all inline.



Visit **takealookatricohproduction.com/5thcolor** to see more applications and watch video tutorials.

More media. More opportunities.

Enhancements to the Media Identification Unit and Media Library enable everyone in your organization to achieve best-in-class, repeatable results. Confidently run specialty stocks, synthetics, oversized sheets and magnetic media. Go thin or heavy with paper weights from 40 to 470 gsm. From instruction pamphlets and decorative liners to short-run packaging and unique direct mailers, the RICOH Pro C7500 gives you more ways to produce robust applications and meet even the tightest deadlines.

Manage costs. Increase profits.

Empower your sales reps with the technology they need to accurately price 5th Color jobs. Calculate specialty toner costs using the Fiery® Smart Estimator Tool on the RICOH Pro C7500 — accessible via the Fiery Command WorkStation. Formulate an estimate based on your per bottle cost, export the information and convert it to a file that can easily be integrated into your MIS system. This ensures margins are met and profitability goals are reached. Enjoy greater cost certainty and a more accurate estimate of the overall job.

Exclusive resources. Dynamic services.

With Ricoh by your side, success starts from day one. Gain 24/7 access to turnkey marketing materials, print samples, how-to guides and a library of video tutorials. Tap into Ricoh's Professional Services team for targeted assistance. Our portfolio of right-sized solutions helps fast-track your goals, from web-to-print and color management to marketing automation, package design, advanced finishing and so much more. We deliver everything you need to educate operators and maximize sales.





Speak to your dedicated Ricoh specialist to request samples and schedule a demo.

Hardware Specifications

4-drum (standard) / 5-drum (optional) Process dry electrostatic transfer system with internal transfer belt

Oil-less, belt fusing method

Engine Speed 85 ppm (standard) 95 ppm (with the optional Productivity

Upgrade Kit)

Max. Monthly Volume 1,500K **Duty Cycle**

1,700K (with the optional Productivity Upgrade Kit) 2400 × 4800 dpi VCSEL

Resolution Warm-Up Time Less than 300 sec Limitless Paper Supply

Supply Supported
13" x 19.2" - 13" x 49.6"
(when using Oversize Tray option)
12.7" x 18.9" - 12.7" x 49.4"
(when using the Oversize Tray option) Maximum Printable

Paper Weight

Tray 1: 52 – 300 gsm
Tray 2: 52 – 256 gsm
Trays 3 – 8: 40 – 470 gsm
Optional Vacuum Feed LCIT RT5150

Optional Bypass Tray 52 – 216 gsm Uncoated Paper, Coated Paper Paper Type

(gloss and matte), Recycled Paper, Preprinted, Letterhead, Pre-punched, Tab Stock, Textured Paper, Label Paper, Carbonless Paper

Tray 1: 1,000 sheets × 2 (Tandem) Tray 2: 500 sheets Paper Capacity

Tray 3 -8: 2,200 sheets Optional Bypass Tray: 500 sheets

Optional Banner Sheet Tray: 800 sheets

Ontional Extension Banner Sheet Tray: 500 sheets 220 - 240 V, 16 A × 2, 50/60 Hz

Power Source

Max. Power Consumption Less than 5,000 W

Typical Electricity
Consumption (TEC)*

14,400,000 A4 pages or 5 years

*Typical Electricity Consumption by ENERGY STAR® program

ENERGY STAR Certified

EPEAT
Dimensions (W x D x H)

Seilver (N-70A Controller) 52" × 36" × 74" (including status pole) Less than 1,235 lbs.

Weight

Printer Controllers

Fiery Controller N-70A/N-50A

Fiery System Version Configuration Fiery FS500 Pro External 8GB RAM (4GB × 2) Memory i5-8500 Processor SSD Boot Drive for OS and Fiery CPU HDD

software + 1TB HDD

Windows 10 IoT Enterprise 2019 Operating System

Accessories

Vacuum Feed Large Capacity Tray (LCIT RT5150)

(Max. 3 units per system Paper Capacity

4,400 sheets (2,200 sheets x 2 Trays) 3.94" x 5.5" - 13" x 19.2" Trays 3 - 4: 40 - 470 gsm Trays 5 - 8: 40 - 400 gsm 41.5" x 28.7" x 39.4" Paper Size Paper Weight

Dimensions (W x D x H) 507 lbs. Weight

Vacuum Feed Oversize Tray Type S9

730 sheets 8.27" × 16.54" - 13" × 27.5" Paper Capacity Paper Size Paper Weight

52 – 400 gsm Width of LCIT RT5120

Extension Vacuum Feed Banner Sheet Tray Type S14

Paper Capacity

500 sheets 8.27" × 16.54" – 13" × 38" Paper Size Paper Weight 52.3 - 470 gsm (16.54" - 19.2") 52.3 - 300 gsm (19.3" - 27.5") 63.1 - 300 gsm (27.6" - 38")

Multi Bypass Tray Unit (BY5020)

Paper Capacity Paper Size

500 sheets 3.94" × 5.5" – 13" × 19.2" Maximum paper size extends up to 13" × 27.5" by adding the optional Multi Bypass Sheet Tray Type S9 52 - 216 gsm

Cover Interposer Tray (CI5040)

Paper Weight

400 sheets (200 sheets × 2 Trays) 5.5" × 8.5" - 13" × 19.2" Paper Capacity Paper Size Paper Weight 52 – 350 gsm

Air Assist
Double Feed Detection Supported Optional Dimensions (W \times D \times H) 13" × 28.7" × 50.8" Weight 110 lbs.

4,500-Sheet Finisher with 100-Sheet Stapler (SR5110)

n 100-Sheet Stapler (Sho Fil) Lower Shift Tray: 3,500 sheets Upper Shift Tray: 1,000 sheets Lower Shift Tray: 52 – 470 gsm Upper Shift Tray: 52 – 350 gsm Paper Capacity Paper Weight Punch

Optional 2/3 hole 39.2" × 28.7" × 55.7 Dimensions (W \times D \times H)

Weight 298 lbs

3,500-Sheet Booklet Finisher with 100-Sheet Stapler (SR5120)

Paper Capacity Lower Shift Tray: 2,500 sheets Upper Shift Tray: 1,000 sheets Lower Shift Tray: 52 – 470 gsm Upper Shift Tray: 52 – 350 gsm Paper Weight Punch Optional 2/3 hole

Saddle Stitch Staple

7.2" × 10.2" - 13" × 19.2" Paper Size Paper Weight

7.2 × 10.2 - 13" × 19.2" 52 - 350 gsm 52 - 80 gsm up to 30 sheets/120 pages 39.2" × 28.7" × 55.7"

Dimensions (W \times D \times H)

353 lbs. Weight

Booklet Trimmer (TR5050)

One Side Edge Trimming Type Trimming Capacity Up to 30 sheets/120 pages 7.2" × 10.2" - 13" × 19.2" Paper Size Stack Capacity Limitless Stack Up to 60 sets Supported

43.9" × 23.3" × 21.9" 166 lbs. Dimensions (W \times D \times H)

High Capacity Stacker (SK5040)Paper Capacity 5,000 sheets; Proof tray: Additional 250 sheets

52 – 470 gsm

Paper Weight Rollaway Cart Standard and Optional additional

Dimensions (W \times D \times H)

carts available 35.4" × 28.7" × 39.8" Stacker: 264 lbs.; Rollaway cart: 33 lbs. Weight

FD5030 Multi-Folding Unit

Folding Type Single Sheet Mode Z-Fold, Half-Fold/Print inside, Half-Fold/Print outside, Letter Fold-in/Print inside, Letter Fold-in/Print outside,

Letter Fold-out Half-Fold/Print inside, Half-Fold/Print Multiple Sheets Mode

outside, Letter Fold-in/Print inside, Letter Fold-in/Print outside, Letter Fold-out

Paper Size Single Sheet

Letter Fold-out Z folding: $8.5" \times 11" - 12" \times 18"$; Half folding: $8.5" \times 11" - 13" \times 19.2"$; Letter folding: $8.5" \times 11" - 12" \times 18"$; Double Parallel folding: $8.5" \times 11" - 12" \times 18"$; Double Gate folding: $8.5" \times 11" - 12" \times 18"$; Gate folding: $8.5" \times 11" - 12" \times 18"$; Half folding: $8.5" \times 11" - 12" \times 18"$; Letter Fold-in: $8.5" \times 11" - 12" \times 18"$; Letter Fold-out: $8.5" \times 11" - 8.5" \times 14"$

Multiple Sheets Mode

Weight

Paper Weight Single Sheet Mode 64 - 105 gsm 64 - 80 gsm 18.5" × 28.7" × 39.4" Multiple Sheets Mode Dimensions (W \times D \times H)

Plockmatic High Capacity Interposer (HCI3500)

3,500 sheets (1,750 sheets \times 2 Trays) Paper Capacity 65 – 350 gsm 4.72" × 8.27" – 13" × 26" 47.2" × 28.7" × 43" Paper Weight Paper Size

203 lbs.

Dimensions (W \times D \times H) 551 lbs. Weight

Plockmatic MPS - Oversize Sheet Stacker

Paper Capacity 2.000 sheets Paper Weight

150 – 470 gsm 8.5" × 11" (LEF) – 13" × 49.6" 35.4" × 26.8" × 41.8" Paper Size Dimensions (W × D × H) (width extends to max. 55")

Weight

Plockmatic Booklet Maker (PBM350e) 8.5" × 11" – 12" × 18" 8.5" × 11" – 12 64 – 300 gsm Paper Weight 2 – 35 sheets – 80 gsm 55.9" × 35.4" × 27.6" Set Size Dimensions (W × D × H)

Weight 297 lbs.

Trim Module, Book Fold Module, Cover Optional Feeder, Rotate, Crease Trimme

Plockmatic Booklet Maker PBM5035/5035S Staple: 8.11" × 8.27" – 12.6" × 24.4" Stitch: 4.27" × 8.27" – 12.6" × 24.4" 18 lb. Bond to 130 lb. Cover (dependent Paper Size Paper Weight

on paper type and quality) Min. Set: 1 sheet of 20 lb. Bond Book Thickness Max. Finished Book: 0.393" (approx. 200

pages 20 lb. Bond)
Max. Set: 0.137" or 0.196" (approx. 35

sheets and 50 sheets of 20 lb. Bond)

GBC StreamPunch Plus

5.5" × 8.5" , 8.5" × 11", 8.5" × 14", 11" × 17", 12" × 18" 75 – 300 gsm

Punched Media Weight Range Tab Punching "Two-Up" Punching Supported Supported 17.5" × 28.7" × 39.4" Dimensions (W × D × H) Weight

GBC StreamWire (GBC StreamPunch Plus is required)

Paper Sizes Paper Weight

eamPunch Plus is required, 8.5" × 11" (LEF) 75 – 300 gsm 8.5" × 11" (LEF) – 32 loops Black, White or Silver Number of Loops StreamWire Supply Up to 30, 50, 60, 70 or 80 Sheets

Tab Stock Supported 34" × 38" × 34" Dimensions (W × D × H) Weight 500 lbs.

Additional Accessories

Multi Bypass Banner Sheet Tray Type S9, Buffer Pass Unit Type S9, Bridge Unit BU5020, Extension Output Banner Sheet Tray Type S14, SR5000 Series Output Tray for Banner Sheet Type S6 Perfect Binder GB5010, Plockmatic LCT3500 XL, Plockmatic CT XL, RPIP Interface Box Type S3

Consumables

Black Toner 67.0K prints/bottle* Cvan Toner 67.0K prints/bottle* 67.0K prints/bottle* Magenta Toner Yellow Toner 67.0K prints/bottle* 30.5K prints/bottle** 19.0K prints/bottle** White Toner Neon Yellow Toner Neon Pink Toner 29.2K prints/bottle** 29.2K prints/bottle** Invisible Red Toner 21.5K prints/bottle** 22.5K prints/bottle** Silver Toner 22.5K prints/bottle** 220K prints/bottle* Gold Toner Waste Toner Bottle Yield

*Based on 8.75% coverage (LT) **Based on 15% coverage (LT)

TCRU Program Supported

Workflow Solutions Supported

RICOH ProcessDirector®, RICOH TotalFlow® Producer, RICOH TotalFlow Prep, RICOH TotalFlow Production Manager, RICOH TotalFlow BatchBuilder®, EFI DirectSmile, ePS MarketDirect StoreFront, CGS/ORIS Lynx & Evaluate Fiery® Central, Fiery Color Profiler Suite, Objectif Lune

Specifications are subject to change without notice. Contact Ricoh for a list of certified media.



www.ricoh-usa.com



